**Life Between 1820-1860 in the United States**

1. The North’s Economy
   1. Technology and Industry
      1. Industrialization (Three Phases)
         1. First Phase
         2. Second Phase
         3. Third Phase
            1. Mass Production
            2. Elias Howe
      2. Improved Transportation
         1. Roads
         2. Canals
         3. Steamboats
            1. Robert Fulton
         4. Clipper Ships
      3. Locomotives
         1. First locomotives
         2. Peter Cooper
      4. A Railway Network
      5. Moving Goods and People
      6. Faster Communication
         1. Telegraph
         2. Morse Code
   2. Agriculture
      1. Revolution in Agriculture
         1. Three Inventions
            1. Steel-tipped Plow
            2. Mechanical Reaper
            3. Thresher
      2. McCormick’s Reaper
2. The North’s People
   1. Northern Factories
      1. Working Conditions
         1. Long Days
         2. On-the-Job Accidents
         3. Unpleasant Conditions
      2. Workers’ Attempts to Organize
         1. Trade Unions
         2. Strikes
      3. African American Workers
         1. Prejudice/Discrimination
         2. Segregation
      4. Women Workers
         1. Discrimination
         2. Sarah G. Bagley
   2. The Rise of Cities
      1. Increase in Urban Population
         1. Growing Centers of Trade
      2. Immigration
         1. Irish
            1. Famine
         2. Germans
      3. The Impact of Immigration
         1. Change of Character
      4. Immigrants Face Prejudice
         1. Nativists
      5. The Know-Nothing Party
         1. Anti-Catholic societies
         2. Citizenship Laws